

Digital Transformation from Analog Era in Advanced Reactor Control Integrating AI for Enhanced Incore and Core Health Monitoring

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Abstract

The nuclear energy sector is undergoing a significant transformation, driven by the transition from analog to digital control systems in Advanced Reactor Control and Operations (ARCO). This digital shift is particularly impactful for small modular reactors (SMRs), poised to become vital to the future energy landscape. Enhancing monitoring, predicting maintenance, and optimizing reactor performance in real time can be accomplished by the industry by incorporating Artificial Intelligence (AI) and Machine Learning (ML) into SMR operations. This paper investigates the all-encompassing effects of digitalization and AI integration in ARCO and SMRs, looking at the implementation in phases over short, medium, and long terms. It explores how IC technology has contributed to this change, showing how advances in computation, communication, and control are being driven by the new generation of ICs. As the technology matures, AI will play an increasingly central role in optimizing reactor operations and integrating SMRs into broader energy grids. In the long term, the vision includes autonomous SMRs and AI-driven digital twins that continuously monitor and optimize reactor performance. Ultimately, successfully integrating these technologies will require careful attention to regulatory standards, cybersecurity, and human-AI collaboration. It positions SMRs as a cornerstone of a sustainable and resilient energy future.

Keywords: Digitalization, Advanced Reactor Control, Small Modular Reactors (SMRs), Artificial Intelligence (AI), Machine Learning (ML), Incore Monitoring, Predictive Maintenance, Autonomous Operations, Cybersecurity, Energy Optimization.

Introduction

Global industry transformation is occurring as a result of the shift from analog to digital technology, having profound effects on fields as diverse as electronics and nuclear energy. As we move into an era defined by digitalization, the integration of advanced technologies like Artificial Intelligence (AI), Machine Learning (ML), and cutting-edge Integrated Circuits (ICs) is becoming increasingly critical. This evolution is particularly impactful in the realm of nuclear energy, where the shift from analog to digital control systems in Advanced Reactor Control and Operations (ARCO) is unlocking new levels of efficiency, safety, and operational intelligence.

Small Modular Reactors (SMRs), a new generation of nuclear reactors designed for enhanced flexibility and reduced capital costs, stand to benefit immensely from this digital transformation. By incorporating digital control systems and AI-driven technologies, SMRs can achieve more precise monitoring and optimization of reactor performance, ultimately leading to safer and more efficient operations. The ongoing advancements in IC technology further support this shift, enabling the development of highly sophisticated digital systems that surpass the capabilities of traditional analog devices as illustrated Figure-1.

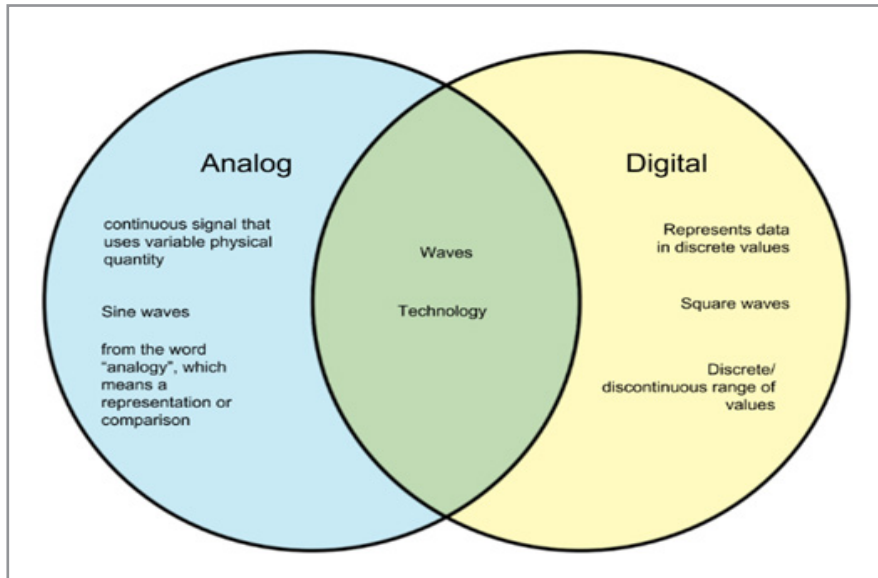


Figure 1: Analog Vs. Digital
(Source: WHYUNLIKE.COM)

As we stated in the abstract, this article explores the comprehensive impact of digitalization and AI integration in ARCO and SMRs, examining the phased implementation across near, mid, and long-term scenarios [1]. It delves into the role of IC technology in facilitating this transition, highlighting how the new generation of ICs is driving innovations in control, communication, and computation. Through this lens, the article presents a vision for the future of nuclear energy and other industries, where digital systems and AI-powered insights redefine the boundaries of what is possible [1].

Transforming from Analog to Digital Technology World

The transformation from analog to digital technology marks a significant evolution in many industries, particularly in nuclear energy and advanced electronics sectors. This shift is driven by the advancements in Integrated Circuit (IC) technology, which have enabled the development of highly sophisticated digital systems surpassing traditional analog devices' capabilities. As we move forward, the new generation of ICs is set to revolutionize how we approach control, communication, and computation across various applications. See Figure-2



Figure 2: Digital World of High Tech and Data Stok Illustration
(Source: Illustration of Tech, Planet: 4584500)

In the context of nuclear energy, digital ICs are integral to the modernization of reactor control systems. These ICs enable the precise, real-time processing of complex data, allowing for more accurate monitoring and control of reactor operations. Digital integrated circuits (ICs) process discrete data and enable higher dependability, scalability, and the integration of artificial intelligence (AI) and machine learning (ML) algorithms, in contrast to analog systems, which are constrained by their dependence on continuous signals and manual adjustments. Reactor systems

benefit from increased safety, efficiency, and predictive capacities because of this digital transition [2-5].

Furthermore, the transition to digital systems powered by AI and ML offers significant economic benefits by reducing operational costs, optimizing resource utilization, and enabling more efficient and scalable solutions across industries (See Figure-3 that presents real time AI/ML solution by fly) [6].



Figure 3: Artificial Intelligence Learning Transformation
(Source: CIO.com)

Thus, balancing sustainability with innovation, the digitalization transition driven by AI and ML is crucial for shaping a resilient global energy policy that promotes efficiency, reduces carbon footprints, and accelerates the shift toward renewable energy sources [7].

Moreover, the evolution of IC technology is not only confined to the energy sector. Innovations in a variety of industries, including consumer electronics and aerospace, are being fueled by the new generation of integrated circuits (ICs), which are

distinguished by their enhanced processing power, compactness, and energy efficiency. These ICs support the development of smart devices, autonomous systems, and advanced computing platforms that rely on the seamless processing of vast amounts of data.

The ongoing shift from analog to digital systems across industries will be greatly aided by the continued development of digital integrated circuits (ICs). Refer to Figure 4.



Figure 4: Digital IC Versus Analog
(Source: www.wikipedia.org)

This transformation will not only enhance the performance and capabilities of existing technologies but also pave the way for the next wave of innovations, in which digital systems powered

by cutting-edge ICs will redefine what is possible in technology and engineering.

Digital Transition Driven Advanced Reactor Control and Operations (ARCOs)

The nuclear industry, traditionally reliant on analog systems for reactor control and operations, is on the cusp of a digital revolution. The transition from analog to digital systems in Advanced Reactor Control and Operations (ARCO) promises to enhance nuclear reactors' safety, efficiency, and reliability, particularly in monitoring the health of the core and core components. Central to this transformation is integrating Artificial Intelligence (AI) and Machine Learning (ML) as powerful tools to support human operators in real-time decision-making and predictive maintenance.

The followings are some holistic aspects of this matter:

The Need for Digitalization in ARCO

Advanced Reactor Control and Operations (ARCO) systems are at the heart of nuclear reactor safety and performance. These systems manage a complex array of variables, from reactor temperature and pressure to neutron flux and fuel integrity. Traditionally, these tasks have been managed by analog systems that, while reliable, have limitations in terms of scalability, data integration, and real-time analysis. AI/ML augmentation enhances the operation. See Figure-5



Figure 5: Artificial intelligence at Work

Digitalization offers a solution to these challenges. By transitioning to digital control systems, nuclear facilities can harness the power of data-driven insights, improving the precision and responsiveness of reactor operations. Digital systems enable more comprehensive monitoring of the incore environment, including real-time tracking of temperature gradients, neutron flux distributions, and material conditions within the reactor core. This data can then be used to optimize reactor performance, extend fuel life, and enhance overall safety margins.

The Role of AI and ML in Enhancing Reactor Operations

AI and ML technologies are poised to be pivotal in ARCO's digital transformation. Large volumes of data produced by digital control systems can be processed by these technologies, which can then be used to spot patterns and abnormalities that human operators might overlook. For instance, AI-driven predictive models can forecast potential issues before they escalate, allowing for proactive maintenance and reducing the risk of unplanned outages.

AI's role in optimizing reactor operations is of significant value. By analyzing historical data and operational parameters, machine learning algorithms can suggest adjustments to control settings that maximize efficiency while maintaining safety. This

capability is particularly valuable in managing the complex interactions within the reactor core, where small changes in one variable can have significant impacts on others. Further details are provided in Section 4.0 of this article.

Human and AI Collaboration: Enhancing Operator Decision-Making

Despite the advances in AI and digital systems, the role of human operators remains crucial. AI and ML should be viewed as complementary tools that enhance, rather than replace, human decision-making. Operators bring invaluable expertise and intuition to reactor management, particularly in handling unexpected situations or interpreting nuanced data that AI may not fully understand (See Figure-6, human and AI integration) [8-10].

In a digitalized ARCO environment, AI plays a crucial role in providing operators with real-time insights and recommendations, thereby enhancing their situational awareness. This collaboration enables operators to make more informed decisions, particularly in high-pressure scenarios where time is critical. The integration of AI also fosters continuous learning and improvement, as operators can use AI-generated reports to enhance their understanding of reactor dynamics [11, 12].



Figure 6: Collaboration of Human and Artificial Intelligence Illustration

Challenges and Considerations

The transition to digitalization and the integration of AI in ARCO is challenging. Ensuring the cybersecurity of digital control systems is paramount, as these systems are critical to the safe operation of nuclear reactors. Additionally, robust regulatory frameworks are needed to address the unique considerations of digital and AI-driven technologies in nuclear operations.

Furthermore, the workforce must be prepared for this digital shift. Training programs that equip operators with the skills to interact effectively with AI tools and digital systems are essential. This includes technical training and fostering a culture of trust in AI, where operators feel confident in using AI recommendations as part of their decision-making process.

In summary, the transition from analog to digital in Advanced Reactor Control and Operations represents a significant step forward for the nuclear industry. By integrating AI and ML into these systems, nuclear facilities can achieve unprecedented efficiency, safety, and reliability in reactor operations. In order to fully realize the promise of AI and ensure that the upcoming generation of nuclear reactors meets the highest performance and safety criteria, human operators and AI will need to work together while this digital revolution takes place.

The Role of AI and ML in the Analog-to-Digital Revolution

Empowering digital systems with AI and ML elevates data processing, precision, and predictive capabilities, transforming how industries operate and innovate in the digital age. Furthermore, The Role of AI and ML in the "Analog-to-Digital Revolution" explores how Artificial Intelligence and Machine Learning are driving the shift from analog to digital technologies, enhancing precision, efficiency, and innovation across industries.

Artificial Intelligence (AI) and Machine Learning (ML) are pivotal in the ongoing transformation from analog to digital technology across various industries. As organizations transition to digital systems, AI and ML serve as key enablers, enhancing these systems' capabilities and driving innovations previously unattainable with analog technologies.

The following points represent some of the enhancements that AI/ML's entanglement offers in this world of transitioning from analog to digitalization.

Data Processing and Analysis

Processing and analyzing enormous volumes of data in real-time is one of AI and ML's most important contributions to this revolution. Large amounts of data are generated by digital systems, substantially more than old analog systems could process (See Figure-7). AI and ML algorithms can sift through this data, identify patterns, and extract valuable insights, enabling more informed decision-making and predictive analytics.



Figure 7: AI Driven Data Processing & Analysis in Control Room

This is particularly important in industries like nuclear energy, where real-time monitoring of reactor conditions is crucial for safety and efficiency.

Enhanced Precision and Control

AI and ML also enhance the precision and control of digital systems. In analog systems, control is often based on manual adjustments and continuous signals, which can be prone to errors and inefficiencies. See Figure-8



Figure 8: AI Driven Precision and Controlling Process

Digital systems, powered by AI and ML, use discrete data points to make highly accurate adjustments in real-time. For example, in Advanced Reactor Control and Operations (ARCO), AI can optimize reactor settings to maintain ideal operating conditions, improving both safety and performance.

Predictive Maintenance and Anomaly Detection

Another key area where AI and ML excel is in predictive maintenance and anomaly detection [13]. Digital systems equipped with AI can predict equipment failures before they occur by analyzing historical and real-time data. See Figure-9



Figure 9: AI Selecting Right Data Drive Anomaly Detection

This capability is a game-changer for industries like manufacturing, energy, and aerospace, where unexpected downtime can be costly and dangerous. By transitioning from analog to digital systems with AI integration, organizations can reduce maintenance costs, extend the lifespan of equipment, and improve overall operational reliability.

Autonomous Operations and Decision Support

In advanced digital systems, AI and ML can take on roles that go beyond mere support to driving autonomous operations. AI algorithms can control complex processes, making decisions based on real-time data without the need for human intervention. See Figure-10



Figure 10: AI Selecting Right Data Drive Anomaly Detection

This is particularly relevant in environments that are hazardous or remote, such as space exploration or deep-sea operations. Even in less extreme scenarios, AI can serve as a decision support tool, providing human operators with real-time recommendations based on vast amounts of data, which is critical in high-stakes industries like nuclear energy.

Facilitating the Digital Twin Concept

Digital twins, or virtual duplicates of real systems, represent yet another domain in which AI and ML are revolutionary.

Digital twins mimic the behavior of physical assets using real-time data, enabling ongoing monitoring and optimization. AI and ML algorithms can analyze the data generated by digital twins to predict future states, optimize performance, and even guide the design of new systems. This idea is gaining traction in industries including manufacturing, aerospace, and energy since it may significantly reduce costs and increase efficiency by simulating and optimizing processes in a digital setting. See Figure-11



Figure 11: AI and Human at Work

AI and ML are at the forefront of the transformation from analog to digital technology, driving innovation and efficiency across various sectors. By enhancing data processing, precision, predictive maintenance, and control capabilities, AI and ML are making digital systems more robust and enabling new possibilities for autonomous operations and decision support. The role of AI and ML will only increase as more industries adopt digital technologies, speeding up the transition from analog to digital and opening the door for the next wave of technological innovations [14-17].

Digitalization and AI Integration in Small Modular Reactors (SMRs)

The following defines a high-level tactical and strategic approach for "A Pathway to Enhanced Control and Efficiency" of SMRs of the Advanced Reactor Concept (ARC) future generation:

The Role of Digitalization in SMRs

Small Modular Reactors (SMRs) are poised to play a significant role in the future of nuclear energy, offering flexibility, reduced capital costs, and enhanced safety features compared to traditional large-scale reactors. Digitalization and the integration of Artificial Intelligence (AI) and Machine Learning (ML) into SMR control and operations can further enhance these advantages, making SMRs more efficient, safe, and economically viable.

Near-Term Implementation (0-5 Years)

In the near term, the focus will be on developing and deploying digital control systems tailored to the specific needs of SMRs. These systems, with their precision and efficiency, will replace traditional analog controls, offering more precise monitoring and management of reactor operations. Initial applications of AI and ML will likely focus on enhancing predictive maintenance

and anomaly detection, providing operators with early warnings of potential issues.

Pilot projects and small-scale deployments will be crucial in this phase, allowing for the testing and validating of digital and AI-driven systems in real-world conditions. These early implementations will also help refine regulatory frameworks and establish industry standards for digitalization in SMRs.

Mid-Term Implementation (5-15 Years)

As digital and AI technologies mature, their integration into SMRs will become more widespread. In this phase, AI and ML will be increasingly used for real-time optimization of reactor operations. This includes dynamic adjustments to reactor parameters to maximize efficiency, extend fuel life, and ensure optimal safety conditions.

In the mid-term, we can expect to see a deeper integration of SMRs into energy grids, facilitated by advanced digital control systems. These systems, with their ability to manage the intricacies of load-following and grid balancing, will be further enhanced by the increasing role of AI. AI's predictive capabilities will be crucial in anticipating energy demand and adjusting SMR output accordingly. Moreover, the development of autonomous or semi-autonomous SMRs may begin to take shape, with AI systems taking on more operational responsibilities, reducing the need for constant human oversight, especially in remote or challenging environments.

Long-Term Implementation (15+ Years)

Eventually, the design and functionality of next-generation SMRs will completely incorporate digitalization and artificial intelligence, in the long term. These reactors will be equipped with advanced AI systems capable of handling complex decision-making processes, enabling fully autonomous operations.

AI-driven digital twins—virtual models of the SMRs—will be standard, allowing for continuous monitoring, simulation, and optimization of reactor performance throughout their lifecycle. These digital twins will use real-time data to predict wear and tear, optimize maintenance schedules, and even guide the development of new SMR designs based on operational insights.

Additionally, the long-term scenario may include the deployment of SMRs in novel applications, such as off-grid locations or integration with renewable energy sources. Digitalization and AI will be crucial in managing these complex energy systems, ensuring that SMRs can operate efficiently and safely in various environments.

Challenges and Considerations

The implementation of digitalization and AI in SMRs will require careful consideration of several challenges:

1. **Regulatory and Safety Considerations:** Ensuring that AI-driven systems meet stringent nuclear safety standards is paramount. This will require ongoing collaboration between industry, regulators, and technology providers.
2. **Cybersecurity:** As SMRs become more digitalized, protecting these systems from cyber threats will be a critical priority.

3. **Human-AI Collaboration:** Even as AI takes on more operational roles, human oversight will remain essential. Developing training programs and fostering trust in AI systems among operators will be key to successful implementation.
4. **Cost and Scalability:** While digital and AI technologies offer significant benefits, the costs associated with their development and deployment must be carefully managed, particularly for SMRs, which are designed to be cost-effective alternatives to larger reactors.

The Economic Impact of Transitioning to Digital Systems

The economic impact of transitioning to digital systems, enhanced by AI and ML, is profound, offering a substantial Return on Investment (ROI) across various industries. Businesses can significantly lower costs while increasing productivity by improving operational efficiency, reducing downtime through predictive maintenance, and optimizing resource use. Additionally, the ability to harness vast amounts of data for real-time decision-making and automation opens new revenue streams and business models, further enhancing profitability. Over time, the initial investment in digitalization is often outweighed by the long-term savings and competitive advantages gained, making it a financially sound strategy for companies looking to thrive in an increasingly digital economy.

Conclusion

In conclusion, the transition from analog to digital systems, driven by AI, ML, and Integrated Circuit (IC) technology advancements, is revolutionizing industries and paving the way for a more efficient, safe, and innovative future. This digital shift is particularly impactful in sectors like nuclear energy, where the modernization of Advanced Reactor Control and Operations (ARCO) and the integration of AI into Small Modular Reactors (SMRs) offer enhanced monitoring, predictive maintenance, and real-time optimization. The economic benefits of this transformation are significant, with reduced operational costs, increased productivity, and a substantial return on investment. Moreover, this transition aligns with global sustainability goals, providing a foundation for resilient energy policies that promote efficiency and reduce environmental impact. As industries continue to embrace digitalization, the role of AI and ML will be central in shaping a future where technology drives economic growth and sustainable innovation.

Furthermore, the transition to digitalization and AI integration in SMRs represents a transformative step for the nuclear industry. By enhancing the control and efficiency of SMRs, these technologies can help realize the full potential of small modular reactors, making them a cornerstone of a sustainable and resilient energy future. Through phased implementation in the near, mid, and long term, digitalization and AI will drive significant advancements in SMR performance, safety, and operational flexibility, ensuring their successful deployment in a rapidly evolving energy landscape.

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